

Instructional Supplement for SP5 Magazine Release and Parts Lists



CLEARING PROCEDURES

1. Point the muzzle of the SP5 in a safe direction.

Ensure the muzzle is pointed in a safe direction and that the operator's fingers are off the trigger and outside the trigger guard.

2. Remove the magazine.

Depress the magazine release lever or button and remove the magazine from the magazine well.



Figure 1 - Depress the magazine release lever or button.



Figure 2 - Remove the magazine from the magazine well.

3. Check chamber is empty.

Rotate the ejection port towards the ground and pull the cocking handle rearward one or more times to insure chamber is empty. Rotate the cocking handle upward slightly and lock it into the indent in the cocking lever housing to lock the bolt open.

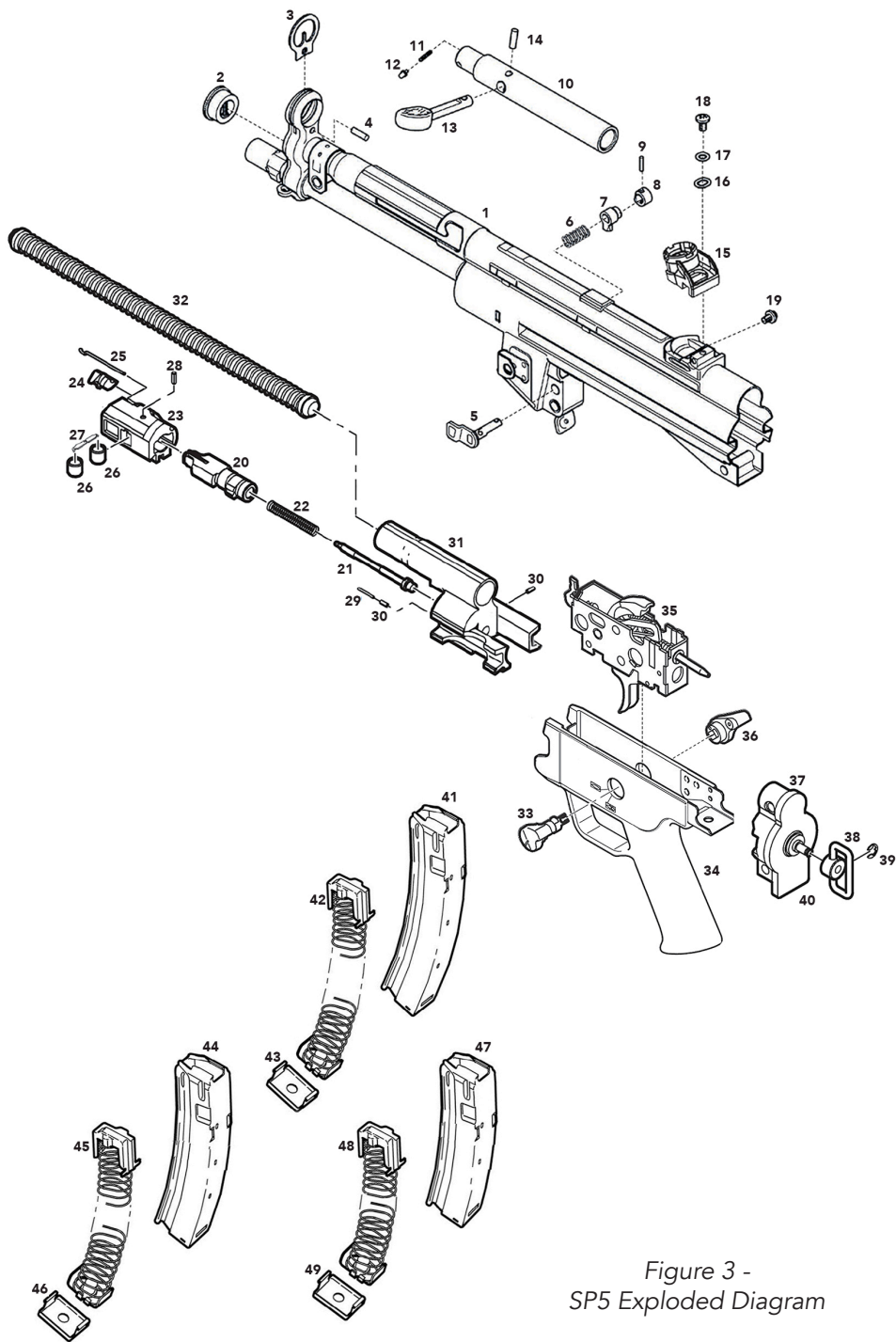


Figure 3 -
SP5 Exploded Diagram

SP5 PARTS LIST & EXPLODED VIEW

Item	Description	Part Number	Item	Description	Part Number
—	Receiver SP5, compl. (Item 1-19)	253434	26	Locking roller (2x)	200446
1	Receiver SP5	253435	27	Holder for locking rollers	214333
2	Cap, compl.	206497	28	Clamping sleeve	200450
3	Front sight	200415	29	Catch pin	201597
4	Clamping sleeve	922609	30	Clamping sleeve (2x)	205597
5	Magazine catch	214858	31	Bolt head carrier, compl.	253441
6	Pressure spring for magazine catch	200393	32	Recoil spring guide rod, compl.	214883
7	Pressure piece for magazine catch	201517	--	Pistol grip, compl. (Item 33 - 36)	253442
8	Push button for magazine catch	200396	33	Safety lever, left	217810
9	Clamping sleeve for push button	922608	34	Pistol grip, finished	254200
--	Support charging handle, compl.(10 - 12)	205906	35	Trigger housing, compl.	250881
10	Support for charging handle	205909	36	Safety lever, right	226289
11	Pressure spring for detent spring	202495	--	Cap, compl. (Item 37 - 39)	205933
12	Detent pin	205910	37	Cap	205934
13	Charging handle, compl.	205905	38	Eyelet	205935
14	Clamping sleeve	922609	39	Circlip	929299
15	Rear sight, compl.	206407	40	Locking bolt for pistol grip and cap	200520
16	Washer	200371	--	Magazine, compl. 30 rd (Item 41 - 43)	206349
17	Toothed washer	922617	41	Magazine body	206305
18	Screw for rear sight	200372	42	Magazine spring - follower and insert	206676
19	Windage adjustment screw	200384	43	Floor plate	201654
--	Bolt group, compl. (Item 20 - 22)	253440	--	Magazine, compl. 15 rd (Item 44 - 46)	206477
20	Locking piece	201599	44	Magazine body	206478
21	Firing pin	201600	45	Magazine spring - follower and insert	206477
22	Firing pin spring	214327	46	Floor plate	201654
--	Bolt head, compl. (Item 23 - 28)	214412	--	Magazine, compl. 10 rd (Item 47 - 49)	239257
23	Bolt head	-----	47	Magazine body	239321
24	Extractor	214414	48	Magazine spring - follower and insert	206678
25	Extractor spring	206645	49	Floor plate	201654

SP5 SPECIFICATIONS

Caliber	9 mm x 19
Operating Principle	Recoil operated
Locking System	Roller-delayed blowback
Magazine Capacity	10, 15, 30 rounds

DIMENSIONS & WEIGHT

Length	17.8 inches / 452 mm
Width	2.48 inches / 63 mm
Height	8.66 inches / 220 mm
Barrel Length	8.86 inches / 225 mm
Sight Radius	10.2 inches / 260 mm

Weight (without magazine) 5.1 lb (2500 grams)

Weight (empty magazines) 30rd-6.3 oz/180 g, 10rd-3.5 oz/110 g

OTHER DATA

Trigger Pull	6.74-10.11 pounds-force / 30-45 N
Return Travel	.12 inches / 3 mm
Trigger Travel	.24 inches / 6 mm
Barrel Profile/Twist	Groove/land profile, 6 grooves, right-hand twist



For additional information, please contact the Heckler & Koch Customer Service Department,
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